

PRODUCT SPECIFICATION SHEET

BELZONA 1818

FN10211



GENERAL INFORMATION

Product Description:

Belzona 1818 is a two component, fast curing, surface tolerant, abrasion resistant system ideal for patch repairs on surfaces subject to high erosion.

Application Areas:

When mixed and applied as detailed in the Belzona Instructions for Use (IFU), the system protects the substrate from abrasive attack and is ideally suited for the application to:

- Screw conveyors
- Chutes and hoppers
- Hydrocyclones
- Wear Plates
- Slurry pumps
- Grinding mills

APPLICATION INFORMATION

Application Methods

Plastic applicator and spatula

Application Temperature

Application should ideally occur in the following ambient temperature range: 5°C/41°F to 40°C/104°F

Volume Capacity

The volume capacity of mixed material is 432 cm³ / 26.4 in³ per 1kg unit.

Coverage rate

When applied at 3 mm (0.12 inch) thickness, the theoretical coverage rate will be 0.14 sq.m. (1.55 sq. ft.) per 1kg unit.

When applied at 6 mm (0.25 inch) thickness, the theoretical coverage rate will be 0.07 sq.m. (0.78 sq. ft.) per 1kg unit.

Cure Time

Cure times will vary depending on the ambient conditions. At 20°C/68°F light mechanical loading is possible after 2 hours. Consult the Belzona IFU for specific details.

Working Life

The working life will vary according to the temperature. At 20°C/68°F, the usable life of mixed material will typically be 16 minutes, consult the Belzona IFU for specific details.

Base Component

Colour: Blue
Form: Paste
Density: 2.20 g/cm³

Solidifier Component

Colour: Grey
Form: Paste
Density: 2.48 g/cm³

Mixed Properties

Mixing Ratio by Weight (Base : Solidifier) 4 : 3
Mixing Ratio by Volume (Base : Solidifier) 3 : 2
Colour: Blue
Mixed Form: Paste
Mixed Density: 2.31 g/cm³
Slump Resistance: >12.7 mm / >0.5 in
VOC (ASTM D2369): 0.07 % / 1.55 g/L

The above application information serves as introductory guide only. For full application details including the recommended application procedure/technique, refer to the Belzona IFU which is enclosed with each packaged product.

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ABRASION

Taber

When determined in accordance with ASTM D4060 the sliding Taber abrasion resistance will be:

Dry (CS17 Wheels)
4 mm³ loss per 1000 cycles (7 day cure at 20°C/68°F)

Wet (H10 Wheels)
83 mm³ loss per 1000 cycles (7 day cure at 20°C/68°F)

Grit impact

Direct impact of 2kg of G34 chilled iron grit at 80psi and 90° angle, will typically result in volume loss of:
18 mm³. (7 day cure at 20°C/68°F)

ADHESION

Tensile Shear Adhesion

The Tensile Shear Adhesion on mild steel substrates, as determined in accordance with ASTM D1002, following a 7 day cure at 20°C / 68°F, will typically be:

Substrate	Grit Blasted (SSPC-SP10) (ISO 8501-1 Sa2.5)	Ground (SSPC-SP11) (ISO 8501-1 St3)
Clean & Dry	1,115 psi /7.7 MPa*	650 psi /4.5 MPa*
Transformer Oil contaminated	900 psi /6.2 MPa*	543 psi /3.7 MPa*
Wet	1,120 psi / 7.7 MPa*	642 psi /4.4 MPa*
Underwater	1,170 psi /8.1 MPa*	925 psi /6.4 MPa*

*Bond line thickness approximately 2mm.

ADHESION

Cleavage Adhesion

The Cleavage Adhesion on mild steel substrates, as determined in accordance with ASTM D1062, following a 7 day cure at 68°F/20°C, will typically be:

	Cleavage Adhesion	Failure Mode
Grit Blasted (SSPC-SP10) (ISO 8501-1 Sa2.5)	1046 pli /183 N/mm*	Cohesive
Ground (SSPC-SP11) (ISO 8501-1 St3)	620 pli /109 N/mm*	Adhesive

*Bond line thickness approximately 2 mm.

Pull Off Adhesion

The PosiTest Dolly Pull Off Strength on 10mm thick mild steel, as determined in accordance with ASTM D4541 and ISO 4624, following a 7 day cure at 68°F/20°C, will typically be:

Grit Blasted (SSPC-SP10) (ISO 8501-1 Sa2.5)	Pull Off Adhesion
Clean & Dry	2,370 psi /16.3 MPa
Transformer Oil contaminated	2,040 psi /14.1 MPa
Wet	2,300 psi /15.9 MPa
Underwater	2,220 psi / 15.3 MPa
Ground (SSPC-SP11) (ISO 8501-1 St3)	Pull Off Adhesion
Clean & Dry	1,805 psi /12.4 MPa
Transformer Oil contaminated	1,675 psi /11.6 MPa
Wet	1,730 psi /11.9 MPa
Underwater	1,480 psi /10.2 MPa

COMPRESSIVE PROPERTIES

When determined in accordance with ASTM D695, typical values will be:

Compressive Yield (Maximum)

11,050 psi /76.2 MPa (24 hour cure at 20°C/68°F)
11,380 psi /78.5 MPa (7 day cure at 20°C/68°F)
16,520 psi /113.9 MPa (24 hour post cure at 90°C/194°F)
17,460 psi /120.4 MPa (7 day post cure at 90°C/194°F)

Limit of elasticity

9,950 psi /68.6 MPa (24 hour cure at 20°C/68°F)
10,095 psi /69.6 MPa (7 day cure at 20°C/68°F)
14,300 psi /98.6 MPa (24 hour post cure at 90°C/194°F)
15,495 psi /106.9 MPa (7 day post cure at 90°C/194°F)

Compressive Modulus

2.71 x 10⁵ psi /1,870 MPa (24 hour cure at 20°C/68°F)
2.75 x 10⁵ psi /1,900 MPa (7 day cure at 20°C/68°F)
2.79 x 10⁵ psi /1,925 MPa (24 hour post cure at 90°C/194°F)
2.94 x 10⁵ psi /2,029 MPa (7 day post cure at 90°C/194°F)

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ELONGATION & TENSILE PROPERTIES

When determined in accordance with ASTM D638, typical values will be:

Tensile Strength (Maximum)

2,525 psi /17.4 MPa	(24 hour cure at 20°C/68°F)
2,875 psi /19.8 MPa	(7 day cure at 20°C/68°F)
2,690 psi / 18.6 MPa	(24 hour cure at 90°C/194°F)
2,800 psi /19.3 MPa	(7 day post cure at 90°C/194°F)

Elongation

0.21 %	(24 hour cure at 20°C/68°F)
0.22 %	(7 day cure at 20°C/68°F)
0.22 %	(24 hour cure at 90°C/194°F)
0.22 %	(7 day post cure at 90°C/194°F)

Young's Modulus

16.40 x 10 ⁵ psi /11,315 MPa	(24 hour cure at 20°C/68°F)
16.64 x 10 ⁵ psi /11,483 MPa	(7 day cure at 20°C/68°F)
13.17 x 10 ⁵ psi /9,089 MPa	(24 hour cure at 90°C/194°F)
16.49 x 10 ⁵ psi /11,377 MPa	(7 day post cure at 90°C/194°F)

FLEXURAL PROPERTIES

When determined in accordance with ASTM D790, typical values will be:

Flexural Strength (Maximum)

3,790 psi /26.1 MPa	(24 hour cure at 20°C/68°F)
4,600 psi /31.7 MPa	(7 day cure at 20°C/68°F)
5,736 psi /39.7 MPa	(24 hour cure at 90°C/194°F)
5,865 psi /40.4 MPa	(7 day post cure at 90°C/194°F)

Flexural Modulus

8.75 x 10 ⁵ psi /6,038 MPa	(24 hour cure at 20°C/68°F)
10.63 x 10 ⁵ psi /7,331 MPa	(7 day cure at 20°C/68°F)
8.31 x 10 ⁵ psi /5,736 MPa	(24 hour cure at 90°C/194°F)
9.92 x 10 ⁵ psi /6,845 MPa	(7 day post cure at 90°C/194°F)

HEAT RESISTANCE

Heat Distortion (HDT)

The HDT when determined in accordance with ASTM D648, will typically be:

Cure	HDT
24hrs at 20°C/68°F	44°C/111°F
7 days at 20°C/68°F	51°C/124°F
24 hour post cure at 90°C/194°F	95°C/203°F
7 day post cure at 90°C/194°F	106°C/223°F

Wet (Slurry) Service Temperature

For many typical wet (slurry) service applications, the product is suitable down from -40°F (-40°C) up to 176°F (80°C).

Dry Service Temperature

For many typical dry service applications, the product is suitable down from -40°F (-40°C) up to 212°F (100°C).

Dry Heat Resistance

The indicated degradation temperature in air based on Differential Scanning Calorimetry (DSC) operated in accordance with ISO11357 is typically 200°C (392°F).

IMPACT RESISTANCE

Izod Pendulum

Izod impact strength, when determined in accordance with ASTM D256, will typically be:

Reverse Notched:

1.55 KJ/m ²	(24 hour cure at 20°C/68°F)
1.59 KJ/m ²	(7 day cure at 20°C/68°F)
2.47 KJ/m ²	(24 hour post cure at 90°C/194°F)
2.68 KJ/m ²	(7 day post cure at 90°C/194°F)

Un-notched:

1.54 KJ/m ²	(24 hour cure at 20°C/68°F)
1.54 KJ/m ²	(7 day cure at 20°C/68°F)
3.00 KJ/m ²	(24 hour post cure at 90°C/194°F)
3.10 KJ/m ²	(7 day post cure at 90°C/194°F)

SHELF LIFE

Separate base and solidifier components shall have a shelf life of 3 years from date of manufacture when stored in their original unopened containers between 5°C (41°F) and 30°C (86°F).

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WARRANTY

This product will meet the performance claims stated herein when material is stored and used as instructed in the Belzona Information For Use leaflet. Belzona ensures that all its products are carefully manufactured to ensure the highest quality possible and are tested strictly in accordance with universally recognized standards (ASTM, ANSI, BS, DIN, ISO, etc.). Since Belzona has no control over the use of the product described herein, no warranty for any application can be given.

AVAILABILITY AND COST

Belzona 1818 is available from a network of Belzona Distributors throughout the world for prompt delivery to the application site. For information, consult the Belzona Distributor in your area.

MANUFACTURER / SUPPLIER

Belzona Polymerics Ltd.
Claro Road, Harrogate,
HG1 4DS, UK

Belzona Inc.
14300 NW 60th Ave,
Miami Lakes, FL, 33014, USA

HEALTH AND SAFETY

Prior to using this material, please consult the relevant Safety Data Sheets.

TECHNICAL SERVICE

Complete technical assistance is available and includes fully trained Technical Consultants, technical service personnel and fully staffed research, development and quality control laboratories.

The technical data contained herein is based on the results of long term tests carried out in our laboratories and to the best of our knowledge is true and accurate on the date of publication. It is however subject to change without prior notice and the user should contact Belzona to verify the technical data is correct before specifying or ordering. No guarantee of accuracy is given or implied. We assume no responsibility for rates of coverage, performance or injury resulting from use. Liability, if any, is limited to the replacement of products. No other warranty or guarantee of any kind is made by Belzona, express or implied, whether statutory, by operation of law or otherwise, including merchantability or fitness for a particular purpose.

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